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Statistical quality control provides off-line tools to support analysis- and decision-making to help determine if a process is stable and predictable. When SPC and SQC tools work together, users see the current and long-term picture about processing performance (refer Figure 9.9).

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Two general

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approaches Sample
produced at the same
time consecutive units
Sample representing
all units produced
since last sample Often
used to make decisions
about acceptance of
product Effective at
detecting shifts to out-
of-control state and
back into in-control
state between samples
Care must be taken
because we can often
make any process
appear to be in

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statistical control just
by stretching out the
interval between
observations in the
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The authors cover basic and advanced methods of statistical process control (SPC), show how statistically

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